

Work Order ID 71001

Tuesday, June 21, 2011 8:59:06 AM



Page 1

Item ID: K642-512

Accept



Setup Start



Revision ID:

Item Name: saddle kit 642-512

Stop



Start Date: 6/20/2011 Start Qty: 3.00



Cust Item ID:

Required Date: 6/23/2011 Req'd Qty: 3.00



Customer:

Reference:

Approvals:

Process Plan:

Date: 11-06-21

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
DSI 9467	Rev A								
IIN D206-642	Rev N								

100

0.00



DC

DOCUMENT CONTROL

Memo

0.00

Document Control

Create White labels per PPP K642-512 CHG004

11-7-13

110

0.00



Packaging

Pick Kit

Memo

0.00

Packaging

11/07/13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 71001

Tuesday, June 21, 2011 8:59:06 AM



Page 2

Item ID: K642-512

Accept



Setup Start



Revision ID:

Stop



Item Name: saddle kit 642-512

Start Date: 6/20/2011 Start Qty: 3.00



Cust Item ID:

Required Date: 6/23/2011 Req'd Qty: 3.00



Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

Sulezlis

73

130

Packaging

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP K642-512 Location: PK

REUA

11/7/18 SP 32

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/7/19 MF
11-07-19

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Tuesday, June 21, 2011 8:59:14 AM

Page 1

Work Order ID: 71001

Parent Item: K642-512

Parent Item Name: saddle kit 642-512

Start Date: 6/20/2011

Required Date: 6/23/2011

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:A 05.06.07 new issue EC
IPP Rev.B 05.02.08, Per ECN1080P

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN3C35A		Purchased	No			110	Each	94.0000	3	9	✓		
---------	--	-----------	----	--	--	-----	------	---------	---	---	---	--	--



BOLT

Location	Loc Qty	Loc Code
----------	---------	----------

FG	4	
18914	4	
ST352	20	
117366	20	
ST353	70	
114523	30	
116924	15	
117872	25	

114523x6

116924x3

AN3C36A

Purchased

No

110

Each

133.0000

9

27 ✓



BOLT

Location	Loc Qty	Loc Code
----------	---------	----------

FG	14	
101261	4	
116590	10	
FP-B	31	
111925	31	
ST303	8	
116590	8	
ST353	80	
117125	30	
117872	50	

117872

JB 11/07/13/8

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Page 2

Work Order ID: 71001

Parent Item: K642-512

Parent Item Name: saddle kit 642-512

Start Date: 6/20/2011

Required Date: 6/23/2011

Start Qty: 3.00

Required Qty: 3.00

AN3C41A

Purchased

No

110

Each

161.0000

8

24

✓



BOLT



JB

[Signature]

Location

Loc Qty

Loc Code

FG

4

103324

4

ST354

157

117163

2

117407

80

117950

75

117407

AN4C6A

Purchased

No

110

Each

340.0000

12

36

✓



Bolt



JB 11/07/13

[Signature]
3

Location

Loc Qty

Loc Code

FG

4

103344

4

ST306

44

117313

44

ST356

292

116704

17

117619

150

117794

50

117872

75

117619

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Page 3

Work Order ID: 71001

Parent Item: K642-512

Parent Item Name: saddle kit 642-512

Start Date: 6/20/2011

Required Date: 6/23/2011

Start Qty: 3.00

Required Qty: 3.00

AN5C11A

Purchased

No

110

Each

172.0000

8

24

JB



Bolt

Location

Loc Qty

Loc Code

FG

4

104817

4

ST337

60

117872

60

ST338

108

116381

28

117094

80

117094

Purchased

No

110

Each

81.0000

4

12

JB

AN5C12A



BOLT

Location

Loc Qty

Loc Code

FG

2

18918

2

ST338

79

117313

79

117313

Purchased

No

110

Each

148.0000

4

12

JB 11/07/13

AN5C13A



BOLT

Location

Loc Qty

Loc Code

FG

4

18918

4

MEZZ

44

116075

44

ST338

100

117313

50

117872

50

116075

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Picklist Print

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Page 4

Work Order ID: 71001

Parent Item: K642-512

Parent Item Name: saddle kit 642-512

Start Date: 6/20/2011

Required Date: 6/23/2011

Start Qty: 3.00

Required Qty: 3.00

AN5C15A¹
Bolt

Purchased No

110 Each

57.0000



1

3

JS

LS

Location

Loc Qty

Loc Code

ST339

57

111819

7

117764

25

117885

25

11/819

AN5C32A³

Purchased No

110 Each

123.0000



2

6

JS

LS

Location

Loc Qty

Loc Code

FG

4

18918

4

ST340

119

113164

19

116380

50

117407

25

117969

25

113164

AN5C34A¹

Purchased No

110 Each

78.0000



2

6

JS

LS 11/07/13

Location

Loc Qty

Loc Code

FG

2

18918

2

ST340

76

112454

26

117763

25

117950

25

112454

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Work Order ID: 71001

Parent Item: K642-512

Parent Item Name: saddle kit 642-512

Start Date: 6/20/2011

Required Date: 6/23/2011

Start Qty: 3.00

Required Qty: 3.00

AN5C35A Purchased No

110 Each

52.0000

1

3



JB

[Handwritten signature]

Location

Loc Qty

Loc Code

ST340

52

108084

6

108407

46

108084

AN960C10L NAS1149C0332 Purchased No

110 Each

0.0000

24

72



washer



11/18306

[Handwritten signature]

AN960C416L NAS1149C0432R Purchased No

110 Each

0.0000

24

72



WASHER



116900 JB

[Handwritten signature]

AN960C516L NAS1149C0532 Purchased No

110 Each

0.0000

8

24



WASHER



116373

11/07/13

D206-648-013 Manufactured No

110 Each

8.0000

1

3



GHW Modification



70888

11/17/15

Location

Loc Qty

Loc Code

FG120

8

68347

4

69933

2

70889

2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Picklist Print

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Page 6

Work Order ID: 71001

Parent Item: K642-512

Parent Item Name: saddle kit 642-512

Start Date: 6/20/2011

Required Date: 6/23/2011

Start Qty: 3.00

Required Qty: 3.00

D2652

Manufactured No

110 Each

264.0000 16

48 ✓



Bushing



2068323

[Handwritten signature]

Location

Loc Qty

Loc Code

FG

44

31985

44

ST019

220

68102

200

68941

20

68102x19

D2712

Manufactured No

110 Each

281.0000 10

30 ✓



Set Screw



JB *[Handwritten signature]*

Location

Loc Qty

Loc Code

FG

50

29962

50

ST012

231

66955

231

66955

D2932-2

Manufactured No

110 Each

6.0000 1

3 ✓



Saddle RH Out, 206



246929

11/07/13

[Handwritten signature]

Location

Loc Qty

Loc Code

ST421

3

67253

3

ST428

3

69027

3

69027x1

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Picklist Print

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Page 7

Work Order ID: 71001

Parent Item: K642-512

Parent Item Name: saddle kit 642-512

Start Date: 6/20/2011

Required Date: 6/23/2011

Start Qty: 3.00

Required Qty: 3.00

D2933-2

Manufactured No

110

Each

4.0000



Saddle RH In, 206



69921 JB

Handwritten signature

Location

Loc Qty

Loc Code

ST421

2

67254

2

ST428

2

69029

2

Manufactured No

110

Each

44.0000

D2934



Saddle Spacer



69921 JB

Handwritten signature

Location

Loc Qty

Loc Code

FG

6

31929

6

ST027

38

67585

10

69745

28

Manufactured No

110

Each

34.0000

D2935



Saddle Spacer



69745 JB

Handwritten signature

Location

Loc Qty

Loc Code

ST027

34

66564

34

Manufactured No

110

Each

3.0000

D2938-2



Saddle RH Out, 206



69925 JB

Handwritten signature

Location

Loc Qty

Loc Code

ST421

2

67255

2

ST428A

1

69036

1

Tuesday, June 21, 2011 8:59:15 AM

Shop Packet Print

Page 7

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Tuesday, June 21, 2011 8:59:15 AM

Page 8

Work Order ID: 71001

Parent Item: K642-512

Parent Item Name: saddle kit 642-512

Start Date: 6/20/2011

Required Date: 6/23/2011

Start Qty: 3.00

Required Qty: 3.00

D2939-2

Manufactured No

110 Each

4.0000



Saddle RH In, 206



1

3

~~69277~~ x1 JB

[Handwritten signature]

Location

Loc Qty

Loc Code

ST421

2

67256

2

ST428A

2

69031

2

D3396-3

Manufactured No

110 Each

31.0000



Spacer



2

6

JB

[Handwritten signature]

Location

Loc Qty

Loc Code

FG

10

26772

10

ST052

21

66488

21

D3407-043

Manufactured No

110 Each

14.0000



Tow Ring



1

3

66488

JB

11/07/13

[Handwritten signature]

Location

Loc Qty

Loc Code

ST464

14

68339

2

69540

12

69540

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Tuesday, June 21, 2011 8:59:16 AM

Page 9

Work Order ID: 71001

Parent Item: K642-512

Parent Item Name: saddle kit 642-512

Start Date: 6/20/2011

Required Date: 6/23/2011

Start Qty: 3.00

Required Qty: 3.00

D3456-1 Manufactured No

110 Each 46.0000



Washer



71033 JB

[Signature]

Location Loc Qty Loc Code

FG 7

25701 7

ST054 39

66848 3

69774 36

D3457-1 Manufactured No

110 Each 18.0000



Washer



70774 JB

[Signature]

Location Loc Qty Loc Code

FG 10

32409 10

ST054 8

67779 8

D3672-1 Manufactured No

110 Each 1,140.000



Phenolic Washer



172

JB 11/07/13

3

Location Loc Qty Loc Code

ST074 1114

64177 614

66821 500

ST077 26

52505 26

64177

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Tuesday, June 21, 2011 8:59:16 AM

Page 10

Work Order ID: 71001

Parent Item: K642-512

Parent Item Name: saddle kit 642-512

Start Date: 6/20/2011

Required Date: 6/23/2011

Start Qty: 3.00

Required Qty: 3.00

D3672-3

Manufactured No

110

Each

359.0000

24

72 ✓



Phenolic Washer



71159 JB

[Signature]

Location

Loc Qty

Loc Code

ST074

359

64176

359

110

Each

850.0000

24

72 ✓

D3672-7

Manufactured No



Phenolic Washer



JB

[Signature]

Location

Loc Qty

Loc Code

ST074

850

53237

244

64175

606

110

Each

1,215.000

20

64175

60

MS21043-3

Purchased No



Nut



JB

11/07/13
③

Location

Loc Qty

Loc Code

FG

72

103691

72

ST301

1143

112314

143

118077

1000

118077

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Page 11

Work Order ID: 71001

Parent Item: K642-512

Parent Item Name: saddle kit 642-512

Start Date: 6/20/2011

Required Date: 6/23/2011

Start Qty: 3.00

Required Qty: 3.00

MS21043-4

Purchased

No

110

Each

1,087.000

13

39

Nut

Location

Loc Qty

Loc Code

FG

40

104603

40

ST300

47

117423

47

ST301

1000

117601

500

117793

500

117601

MS21043-5

Purchased

No

110

Each

487.0000

4

12

Location

Loc Qty

Loc Code

FG

20

101418

20

ST301

467

112314

367

116548

100

112314

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QG Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D206-642 REV. M AND
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D206-642 REV. 2

REF. CANADIAN STC: SH98-4

REF. FAA STC: SA00475SE

REF. EASA STC: EASA.IM.R.S.01320

PURPOSE:

FOR THE D206-642-511/-512/513/-514/-611/-612/-613/-614 SKIDTUBE INSTALLATIONS, ACHIEVING THE REQUIRED 1.5-2 THREADS IN SAFETY MAY BE IMPOSSIBLE WHEN FASTENING AN3C41A BOLTS THROUGH THE SADDLES.

CHANGE:

FOR THE D206-642-511/-512/513/-514/-611/-612/-613/-614 SKIDTUBE INSTALLATIONS, THE QTY(16) D3672-5 WASHERS ARE REPLACED WITH THINNER D3672-7 WASHERS. THE PARTS LISTS ARE UPDATED AS INDICATED BELOW:

4.7 206L/L-1/L-3/L-4/407 HIGH GEAR FLOAT SKIDTUBES, TRI-BAG COMPATIBLE (D206-642)

32.17 206L/L-1/L-3/L-4/407 HIGH GEAR FLOAT SKIDTUBES, TRI-BAG COMPATIBLE (ICA-D206-642)

ITEM	QTY -511	QTY -512	QTY -541	QTY -547	QTY -013	PART NUMBER	DESCRIPTION
	X					D206-642-511	SKIDTUBE INSTALLATION, LH
		X				D206-642-512	SKIDTUBE INSTALLATION, RH

IS:

12B	16	16				D3672-7	WASHER
-----	----	----	--	--	--	---------	--------

WAS:

12B	16	16				D3672-5	WASHER
-----	----	----	--	--	--	---------	--------

4.8 206L/L-1/L-3/L-4/407 HIGH GEAR FLOAT SKIDTUBES, OEM/PMA BAG COMPATIBLE (D206-642)

32.18 206L/L-1/L-3/L-4/407 HIGH GEAR FLOAT SKIDTUBES, OEM/PMA BAG COMPATIBLE (ICA-D206-642)

ITEM	QTY -513	QTY -514	QTY -545	QTY -547	QTY -013	PART NUMBER	DESCRIPTION
	X					D206-642-511	SKIDTUBE INSTALLATION, LH
		X				D206-642-512	SKIDTUBE INSTALLATION, RH

IS:

12B	16	16				D3672-7	WASHER
-----	----	----	--	--	--	---------	--------

WAS:

12B	16	16				D3672-5	WASHER
-----	----	----	--	--	--	---------	--------

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 71001

111 06-21

A	NEW ISSUE	CP	09.06.17
REV.	DESCRIPTION	BY	DATE
DESIGN	CP	DART AEROSPACE USA, INC PORT HADLOCK, WA	
DRAWN	CP		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9467	SHEET 1 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	WASHER CHANGE	NTS
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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

4.9 206A/B HIGH GEAR FLOAT SKIDTUBES, TRI-BAG COMPATIBLE (D206-642)
 32.19 206A/B HIGH GEAR FLOAT SKIDTUBES, TRI-BAG COMPATIBLE (ICA-D206-642)

ITEM	QTY -611	QTY -612	QTY -613	QTY -614	QTY -641	QTY -654	PART NUMBER	DESCRIPTION
	X						D206-642-611	SKIDTUBE INSTALLATION, LH
		X					D206-642-612	SKIDTUBE INSTALLATION, RH
			X				D206-642-613	SKIDTUBE INSTALLATION, LH, THRU BOLT
				X			D206-642-614	SKIDTUBE INSTALLATION, RH, THRU BOLT

IS:

12B	16	16	16	16			D3672-7	WASHER
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WAS:

12B	16	16	16	16			D3672-5	WASHER
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71001

DESIGN	CP	DART AEROSPACE USA, INC PORT HADLOCK, WA	
DRAWN	CP		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9467	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		WASHER CHANGE	NTS
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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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4.7 206L/L-1/L-3/L-4/407 HIGH GEAR FLOAT SKIDTUBES (TRI-BAG COMPATIBLE)

Item	Qty -511	Qty -512	Qty -541	Qty -547	Qty -013	Part Number	Description
	X					D206-642-511	SKIDTUBE INSTALLATION, LH
		X				D206-642-512	SKIDTUBE INSTALLATION, RH
	1	1	X			D206-642-541	SKIDTUBE
				X		D206-642-547	WEARSHOE KIT (REPLACES -543 KIT)
	1	1			X	D206-648-013	GROUND HANDLING KIT
1			1			D3274-041	SKIDTUBE ASSEMBLY
3			1			D2646	* AFT CAP ⁽¹⁾
4			2			AN3C4A	* BOLT ⁽¹⁾
5A			2			AN960C10L	* WASHER ⁽¹⁾
5B			2			D3672-1	* WASHER (REPLACES NAS1515H3L) ⁽¹⁾
6	1					D2932-1	SADDLE, FWD OUT, LH
6		1				D2932-2	SADDLE, FWD OUT, RH
7	1					D2933-1	SADDLE, FWD IN, LH
7		1				D2933-2	SADDLE, FWD IN, RH
8	1					D2938-1	SADDLE, AFT OUT, LH
8		1				D2938-2	SADDLE, AFT OUT, RH
9	1					D2939-1	SADDLE, AFT IN, LH
9		1				D2939-2	SADDLE, AFT IN, RH
10	8	8				AN3C41A	* BOLT
11	16	16				D2652	BUSHING
12A	8	8				MS21043-3	NUT
12B	16	16				D3672-7	WASHER (REPLACES NAS1515H5)
13	4	4				AN5C11A (or AN5C12A)	* BOLT ⁽²⁾
14	4	4				AN5C11A (or AN5C13A)	* BOLT ⁽²⁾
15A	8	8				AN960C516L	* WASHER
15B	8	8				D3672-7	WASHER (REPLACES NAS1515H5L)
16	12	12				AN4C6A	* BOLT
17A	24	24				D3672-3	WASHER (REPLACES NAS1515H4L)
17B	24	24				AN960C416L	* WASHER
18	12	12				MS21043-4	NUT
20A			9	9		D3537-1	* WEARPAD ⁽¹⁾ (REPLACES D2648-3)
21A			1	1		D3537-3	* WEARPAD ⁽¹⁾ (REPLACES D3429-1)
22A			1	1		D3535-15	* WEARSHOE ⁽¹⁾ (REPLACES D2656-15)
22B			1	1		D3536-15	* GASKET ⁽¹⁾
23A			1	1		D3535-23	* WEARSHOE ⁽¹⁾ (REPLACES D2656-23)
23B			1	1		D3536-23	* GASKET ⁽¹⁾
24A			1	1		D3535-39	* WEARSHOE ⁽¹⁾ (REPLACES D3287-1)
24B			1	1		D3536-39	* GASKET ⁽¹⁾
25A			1	1		D3535-35	* WEARSHOE ⁽¹⁾ (REPLACES D2656-35)
25B			1	1		D3536-35	* GASKET ⁽¹⁾
26A			78	78		AN3C4A	* BOLT ⁽¹⁾
26B			78	78		AN960C10L	* WASHER ⁽¹⁾
26C			78			ALS7-1032-130	* INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
30	1	1				D3407-043	TOW RING
32A	1	1				D3456-1	WASHER
32B	2	2				D3457-1	WASHER
33	1	1				MS21043-4	NUT
34			1			AN4C5A	BOLT
35			1			AN960C416	WASHER
36			1			D3413-1	RING
37	10	10				D2712	SET SCREW
38	2	2				D2934	SADDLE SPACER
39	2	2				D2935	SADDLE SPACER

continued on next page...

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continued from previous page...

ITEM	QTY -511	QTY -512	QTY -541	QTY -547	QTY -013	PART NUMBER	DESCRIPTION
40					2	D3414-041	LUG ASSEMBLY (GHW)
41					4	AN3C37A	BOLT
42					8	D2652	BUSHING
43					4	MS21043-3	NUT
44					4	AN960C10	WASHER
50	9	9				AN3C36A	BOLT
51	3	3				AN3C35A	BOLT
52	24	24				AN960C10L	WASHER
53	24	24				D3672-1	WASHER (REPLACES NAS1515H3L)
54	12	12				MS21043-3	NUT
55	2	2				D3396-3	SPACER
56A	1	1				AN5C35A	BOLT
56B	1	1				AN5C15A	BOLT
60	2	2				AN5C32A	BOLT
61	2	2				AN5C34A	BOLT
62	4	4				MS21043-5	NUT

NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D3274-041 ASSEMBLY ABOVE
(2) CHOICE OF BOLT WILL DEPEND ON CROSSTUBE (SEE INSTALLATION PROCEDURE)

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